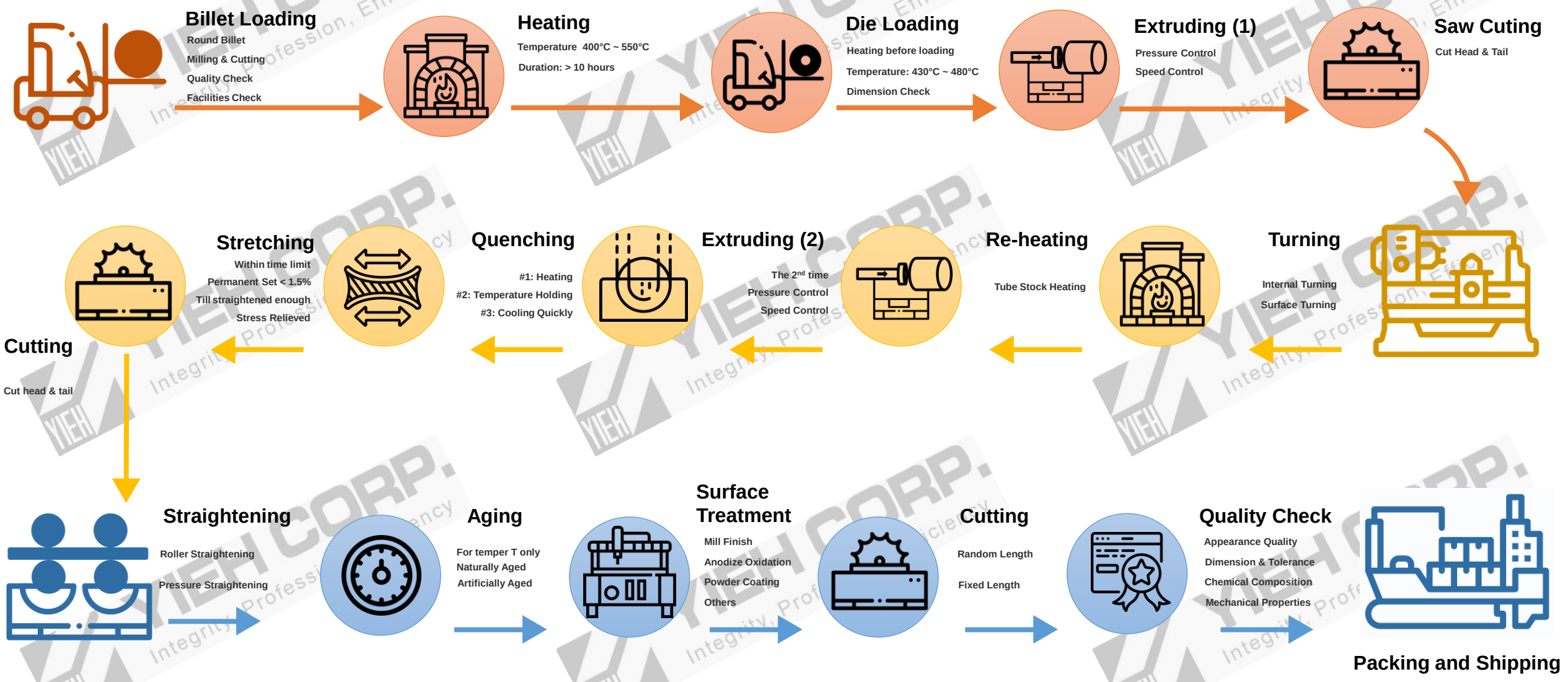Aluminum Tube Extruded Process